



Overview

Making Money With Infrared Asphalt Repair



- When and Where Infrared Can be Used
- Benefits of IR Repair
- Getting Started and The IR Process
- Integrating IR Into Your Existing Business
- Diversifying Your Business and Selling IR Repair
- Keys to Profitability
- Job Costing and Real-World Example





What is Infrared Asphalt Repair?

In Place Recycling of Asphalt

Simply put IR is the process of in place recycling the existing asphalt by means of an infrared heater

Infrared Repair Process

The heated area is scarified, rejuvenated, new material is added, releveled, then compacted.

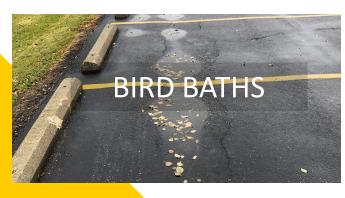
Seamless Thermally Bonded Repair

IR repair is so effective because it leaves a creates a thermal bond between the repair area and surrounding asphalt.



When Can Infrared Be Used















Overselling the Capabilities of IR Repair

Infrared is NOT a Fix All

Many people have the misconception infrared is a fix all for any type of asphalt repair. However, there are certain scenarios, such as base failure, where infrared may not be the best option.

Be Honest and Upfront With Customers

If you choose to infrared or your customer insist, make them aware that the infrared repair will only be temporary, and it may by them time until they are able to repave their entire lot or driveway.



Benefits of Infrared Repair

Save Time & Make Money

- 1/3 the time and costs of traditional remove and replace methods
- Increase job profitability
- Entry into patching and repair market (no more subcontracting repair work)
- Keep crews working year round



Green Technology

- 1/3 the carbon footprint of traditional methods
- In place recycling existing asphalt. Requires minimal new material



Long Lasting Repair

- Thermally bonded weld around outside edges prevents future water penetration
- Seamless transition between repair area and surrounding pavement





Getting Started

Equipment



Truck

Infrared Machine

Asphalt Hotbox

Plate Compactor or Roller

Hand Tools



Lute

Asphalt Rake

Shovel

Broom or Backpack Blower

Materials



Hotmix Asphalt

Rejuvenator

REPAIR PROCESS

HEAT

Allow 7-10 minutes for area to reach a workable temperature



REWORK AREA & APPLY REJUVENATOR

Once area is heated, "picture frame" the outside edges. Move in 3" from outside edge to maintain seamless weld and seamless repair Apply heavy mist of rejuvenator across entire repair area



Lute repair area leaving it about 1/4" above grade



COMPACT

Compact the repair area.

Starting at the edges first and working your way across the repair area



SHOVEL & LEVEL AREA Add or remove material as necessary



IR vs Saw Cut



Infrared Repair

- Truck, IR Heater, Hotbox
- Hand Tools
- Plate Compactor Roller
- 2 Man Crew
- 4-5 IR Repairs an Hour
- Asphalt: 10 Shovels x 20 LB per Shovel = Avg 200LBS. /40 sq. ft.

Profitability

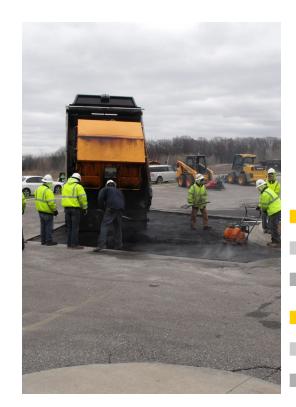
New Material

Manpower

Repair Time

\$ Investment

Reliability



Saw Cut R&R

- Asphalt Saw, Dump Truck, Excavator/Skid Steer
- Hand Tools
- Roller
- 4-5 Man Crew
- 2-3 Repairs an hour
- Asphalt: 1500 LBS (40 Sq. Ft @ 3" = ¾ Ton)

Profitability

New Material

Manpower

Repair Time

\$ Investment

Reliability



Integrating IR Into Your Business

Sealcoaters

Are you constantly subbing out repair work? Add an additional revenue stream to your business and become a one stop shop

Pavers

Easily repair paving defects such as roller marks, low spots, cold seams, etc.

Line Stripers

You already have a list of contacts and can sell infrared repair work to existing clients and expand your customer base.

Other Related Businesses

- Property Management Companies
- Landscape Companies
- Concrete Companies



Diversifying Your Existing Business

The Hardest Part is Already Done

In most cases the hardest part of any business model is obtaining and keeping customers. The more services you offer the bigger your target market becomes.

One Stop Shop

Most customers want a one stop shop. They don't want to call three different companies to come repair and sealcoat their parking lot. By offering a full line of pavement services you become that one stop shop





Selling IR Repair

Less Disruption and Downtime

With IR repair you can be in and out within 30 minutes causing less of a disruption to the customers traffic flow and parking downtime

More Reliable Repair

Seamless weld between repair area and existing pavement.

Economical Option

An IR repair offers a low costs alternative to other options while maintain your profit margin percentages.





Pricing out IR Repairs

Price Per Heat (Recommended)

Most contractors will charge a mobilization fee for the job and then charge "per heat". Essentially having a set price for every time, you turn on the machine no matter if you use all heating zones or only one heating zone.

Price per Sq. Ft.

This pricing structure is less common but still used.



Keys to Profitability



Efficiency

Strive for 3-4 repairs per hour.



Job Costing

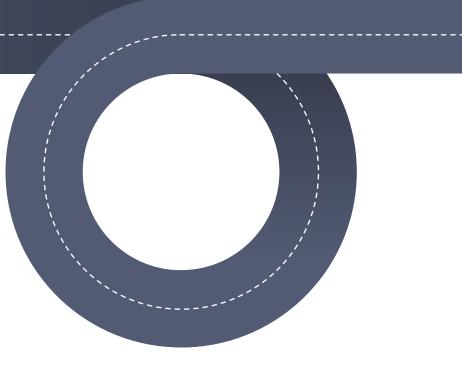
Know your cost per repair and have a set profitability margin in mind.



Quality

Do the job right the first time.

Referral business is your
greatest asset. A happy
customer will tell 10 people and
unhappy customer will tell 100.





Job Costing Example

Revenue = \$6,000/ Daily

3 Repairs per hour

\$250 per repair (conservative)

8 Hour Day

Expense = \$1,120.00

2 Man Crew @\$25/hour x 8 Hours = \$400 Labor New Material = \$240 (\$10 per repair)

Miscellaneous = \$500 (Insurance, Fuel, Hand Tools, etc.)





Real World Example

60 Infrared Heats

Local contractor hired to perform 60 infrared heats around manholes before winter.

\$550 Per Heat

Because this was "winter work" customer paid a premium for the work and was charged \$550/heat.

4 Days to Complete

Contractor performed work over 4 days. Average Expenses per day with a 2-man crew were \$984.

Profit of \$29,000 in 4 Days

Revenue = \$33,000

Expenses = \$3,936

Profits = \$29,064





Online Resources

KM International along with other IR manufacturers offer several online resources about the infrared process and what it can do for you business. We recommend speaking with a manufacturer before purchasing a machine to make sure the machine you choose is right for your business.

KM International Website





Thank Your For Your Time Questions?

Infrared Asphalt Repair

Infrared repair is becoming widely accepted by the pavement maintenance industry as a low cost and highly reliable alternative to traditional asphalt repair methods. Because infrared asphalt recyclers can be used in a variety of applications many contractors are finding a small investment in a machine returns a substantial ROI.

